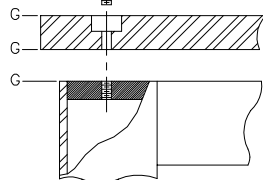


BASES UP TO 84 LONG

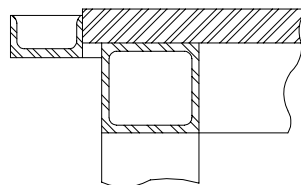
OPTIONS

- COOLANT TROUGH
SPECIFY SIZE (1 1/2 DEEP X3, 2 1/2 DEEP X4, 4 DEEP X4) _____
- COOLANT TROUGH DRAIN (1 1/2 COUPLING) (SPECIFY LOCATION)
- BOLTED TOP PLATE
- TOP BURNOUTS PER DRAWINGS # _____
- STANDARD VIBRATION DAMPENING LEVELING PAD (X=2 7/8)
- HEAVY DUTY, ALL STEEL LEVELING PAD (X=2 1/2)
- BC-1 LOCKING CASTERS (4" DIAMETER) (Y=5 3/8)
- BC-2 LOCKING CASTERS (6" DIAMETER) (Y=7 1/2)
- SHELF - SPECIFY THICKNESS _____
- PANELS AND/OR DOORS - SPECIFY _____
- FRAME ONLY - SPECIFY SIZE _____
- MATTISON GRIND TOP - 63 MICRO OR BETTER
- FREE MACHINING STEEL TOP
- CAST ALUMINUM TOOL & JIG PLATE TOP
- 304 STAINLESS STEEL TOP
- MACHINE PER DRAWING # _____
- BLACK OXIDE BOLT ON TOP
- ANODIZE ALUMINUM TOP
- PAINT GREEN LACQUER PRIMER
- PAINT FEDERAL SAFETY BLUE ENAMEL
- CUSTOM PAINT - SPECIFY _____

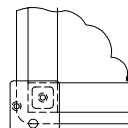
1/2" SHCS OR FHCS
FOR TOPS 3/4 & THICKER
BOTH SIDES OF PLATE
& TOP OF FRAME GROUND



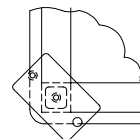
BOLT ON TOP



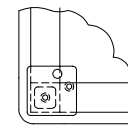
COOLANT TROUGH



STYLE A

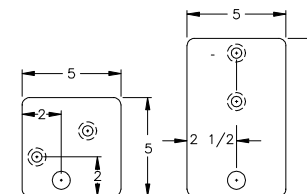


STYLE B



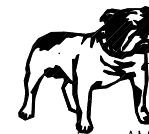
STYLE C

PAD STYLES



HOLES 3/4 FROM EDGE

TWO 5/8-11 TAPPED HOLES
ONE 11/16 DRILLED HOLE



BRUTE MACHINE BASES®

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STANDARD SPECIFICATIONS

A36 STEEL
ALL WELDED CONSTRUCTION
SHOT BLAST & PAINT GRAY ENAMEL
BLANCHARD GRIND TOP CLEANUP

MODEL 200 /4 LEG

ENGINEER

DATE

DRAWING No. REV-2

CUSTOMER NAME